

Product Environmental Profile

AP Line Filter Module 500-690V

**ATV600/900 Altivar Process Modular Liquid Cooled
132kW...2600kW (200HP...2600HP), 380V...690V**





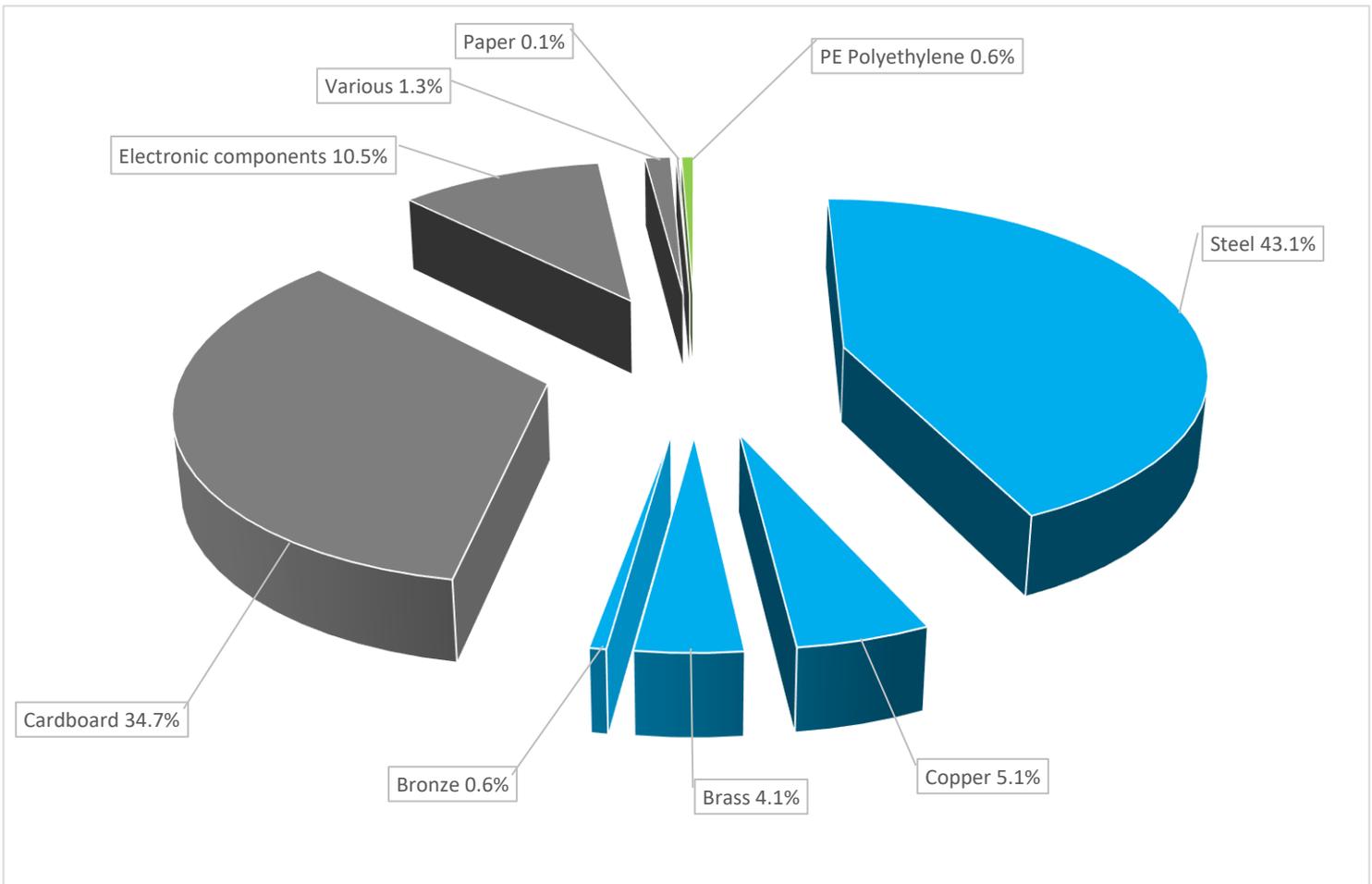
General information

| | |
|-----------------------------------|---|
| Representative product | AP Line Filter Module 500-690V - APM1L0LFMY6 |
| Description of the product | The main function of the Altivar Process product range is the speed control and variation of a synchronous, asynchronous or reluctance electric motor for fluid management and industrial applications. The Line Filter Module is a Module to be integrated into a Drive System by a Certified Partner. |
| Description of the range | ATV600/900 Altivar Process Modular Liquid Cooled 132kW...2600kW (200HP...2600HP), 380V...690V The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology. |
| Functional unit | To adapt the speed and torque of synchronous, asynchronous or reluctance motor to the machine's operating point. Calculation of the environmental impacts is based on 10 years of product service lifetime. The usage profile taken into account is 73% uptime in use phase at 80% loading rate and 27% uptime in stand by phase. |



Constituent materials

Reference product mass 10.5 kg including the product, its packaging and additional elements and accessories



| | | |
|--|----------|-------|
| | Plastics | 0.6% |
| | Metals | 52.8% |
| | Others | 46.6% |

Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 8 June 2011) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website

<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page>

Additional environmental information

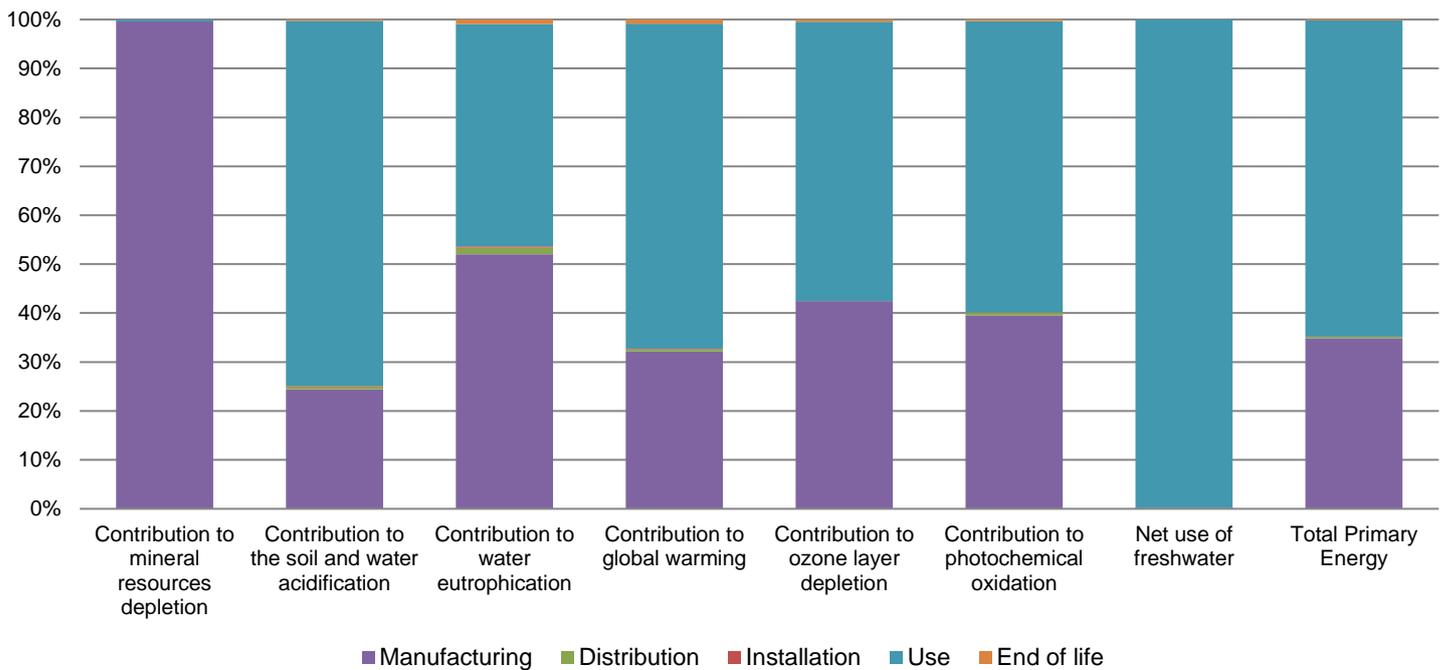
The AP Line Filter Module 500-690V presents the following relevant environmental aspects

| | |
|----------------------|---|
| Design | The variable speed drive can achieve up to 50% energy saving by optimising the operating cycles of the machines used for fluid applications with Altivar Process. Optimized installation of the Module into a Cabinet by a Certified Partner, Standardized Kits for Accessories and Options. |
| Manufacturing | Manufactured at a Schneider Electric production site ISO14001 certified |
| Distribution | Weight and volume of the packaging optimized, based on the European Union's packaging directive Packaging weight is 4 kg, consisting of Cardboard (94.8%), Silica (3.5%), PE film (1.7%) Product distribution optimised by setting up local distribution centres |
| Installation | The product does not require any installation operation. |
| Use | The product does not require special maintenance operations. |
| End of life | End of life optimized to decrease the amount of waste and allow recovery of the product components and materials This product contains Electronic Card (1217g) that should be separated from the stream of waste so as to optimize end-of-life treatment. The location of these components and other recommendations are given in the End of Life Instruction document which is available on the Schneider-Electric Green Premium website http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page Recyclability potential: 80% Based on "ECO'DEEE recyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME). |

Environmental impacts

| | | | | |
|---|---|--|--|--|
| Reference life time | 10 years | | | |
| Product category | Other equipments - Active product | | | |
| Installation elements | No special components needed | | | |
| Use scenario | The product is in active phase 73% of the time at 80% loading rate with a power use of 6W and in stand-by phase 27% of the time with no power use, for 10 years. | | | |
| Geographical representativeness | Europe | | | |
| Technological representativeness | The main function of the Altivar Process product range is the speed control and variation of a synchronous, asynchronous or reluctance electric motor for fluid management and industrial applications. The Line Filter Module is a Module to be integrated into a Drive System by a Certified Partner. | | | |
| Energy model used | Manufacturing | Installation | Use | End of life |
| | Energy model used: China (SWD) | Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27 | Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27 | Electricity grid mix; AC; consumption mix, at consumer; < 1kV; EU-27 |

| Compulsory indicators | | AP Line Filter Module 500-690V - APM1L0LFMY6 | | | | | |
|--|-------------------------------------|--|---------------|--------------|--------------|----------|-------------|
| Impact indicators | Unit | Total | Manufacturing | Distribution | Installation | Use | End of Life |
| Contribution to mineral resources depletion | kg Sb eq | 4.31E-03 | 4.30E-03 | 0* | 0* | 1.63E-05 | 0* |
| Contribution to the soil and water acidification | kg SO ₂ eq | 1.05E+00 | 2.57E-01 | 6.19E-03 | 9.21E-04 | 7.84E-01 | 2.54E-03 |
| Contribution to water eutrophication | kg PO ₄ ³⁻ eq | 1.04E-01 | 5.42E-02 | 1.42E-03 | 2.53E-04 | 4.73E-02 | 9.20E-04 |
| Contribution to global warming | kg CO ₂ eq | 2.83E+02 | 9.09E+01 | 1.35E+00 | 2.21E-01 | 1.88E+02 | 2.35E+00 |
| Contribution to ozone layer depletion | kg CFC11 eq | 2.14E-05 | 9.10E-06 | 2.74E-09 | 0* | 1.22E-05 | 9.62E-08 |
| Contribution to photochemical oxidation | kg C ₂ H ₄ eq | 7.24E-02 | 2.86E-02 | 4.41E-04 | 6.87E-05 | 4.31E-02 | 2.43E-04 |
| Resources use | Unit | Total | Manufacturing | Distribution | Installation | Use | End of Life |
| Net use of freshwater | m3 | 6.83E+02 | 9.66E-01 | 0* | 0* | 6.82E+02 | 0* |
| Total Primary Energy | MJ | 5.81E+03 | 2.03E+03 | 1.92E+01 | 2.88E+00 | 3.75E+03 | 1.19E+01 |



| Optional indicators | | AP Line Filter Module 500-690V - APM1L0LFMY6 | | | | | |
|---|----------------|--|---------------|--------------|--------------|----------|-------------|
| Impact indicators | Unit | Total | Manufacturing | Distribution | Installation | Use | End of Life |
| Contribution to fossil resources depletion | MJ | 3.16E+03 | 9.99E+02 | 1.90E+01 | 2.85E+00 | 2.13E+03 | 9.61E+00 |
| Contribution to air pollution | m ³ | 2.21E+04 | 1.39E+04 | 5.76E+01 | 9.46E+00 | 8.09E+03 | 8.42E+01 |
| Contribution to water pollution | m ³ | 1.89E+04 | 1.08E+04 | 2.23E+02 | 3.33E+01 | 7.76E+03 | 1.33E+02 |
| Resources use | Unit | Total | Manufacturing | Distribution | Installation | Use | End of Life |
| Use of secondary material | kg | 5.49E+00 | 5.49E+00 | 0* | 0* | 0* | 0* |
| Total use of renewable primary energy resources | MJ | 4.92E+02 | 1.47E+01 | 0* | 0* | 4.77E+02 | 0* |
| Total use of non-renewable primary energy resources | MJ | 5.32E+03 | 2.01E+03 | 1.91E+01 | 2.87E+00 | 3.28E+03 | 1.18E+01 |
| Use of renewable primary energy excluding renewable primary energy used as raw material | MJ | 4.81E+02 | 3.38E+00 | 0* | 0* | 4.77E+02 | 0* |
| Use of renewable primary energy resources used as raw material | MJ | 1.13E+01 | 1.13E+01 | 0* | 0* | 0* | 0* |
| Use of non renewable primary energy excluding non renewable primary energy used as raw material | MJ | 5.31E+03 | 2.00E+03 | 1.91E+01 | 2.87E+00 | 3.28E+03 | 1.18E+01 |
| Use of non renewable primary energy resources used as raw material | MJ | 1.51E+01 | 1.51E+01 | 0* | 0* | 0* | 0* |
| Use of non renewable secondary fuels | MJ | 0.00E+00 | 0* | 0* | 0* | 0* | 0* |
| Use of renewable secondary fuels | MJ | 0.00E+00 | 0* | 0* | 0* | 0* | 0* |

| Waste categories | Unit | Total | Manufacturing | Distribution | Installation | Use | End of Life |
|---------------------------------|------|----------|---------------|--------------|--------------|----------|-------------|
| Hazardous waste disposed | kg | 1.29E+02 | 1.19E+02 | 0* | 0* | 9.80E-02 | 9.58E+00 |
| Non hazardous waste disposed | kg | 7.43E+02 | 4.21E+01 | 0* | 1.20E-01 | 7.01E+02 | 0* |
| Radioactive waste disposed | kg | 4.76E-01 | 7.94E-03 | 0* | 0* | 4.68E-01 | 6.66E-05 |
| Other environmental information | Unit | Total | Manufacturing | Distribution | Installation | Use | End of Life |
| Materials for recycling | kg | 1.04E+01 | 9.72E-01 | 0* | 3.92E+00 | 0* | 5.54E+00 |
| Components for reuse | kg | 0.00E+00 | 0* | 0* | 0* | 0* | 0* |
| Materials for energy recovery | kg | 5.23E-01 | 0* | 0* | 0* | 0* | 5.23E-01 |
| Exported Energy | MJ | 1.21E-02 | 1.13E-03 | 0* | 1.09E-02 | 0* | 0* |

* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version EIME v5.9.1, database version 2016-11 in compliance with ISO14044.

The use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators (based on compulsory indicators).

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range.

Depending on the impact analysis, the environmental indicators (without RMD) of other products in this family may be proportional extrapolated by energy consumption values. For RMD, impact may be proportional extrapolated by mass of the product.

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

| | | | |
|---|------------------|-------------------------------------|--|
| Registration number | ENVPEP2009006_V1 | Drafting rules | PCR-ed3-EN-2015 04 02 |
| Date of issue | 02/2021 | | |
| Validity period | 5 years | Information and reference documents | www.pep-ecopassport.org |
| Independent verification of the declaration and data | | | |
| Internal | X | External | |
| The elements of the present PEP cannot be compared with elements from another program. | | | |
| Document in compliance with ISO 14021:2016 « Environmental labels and declarations - Self-declared environmental claims (Type II environmental labelling) » | | | |

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